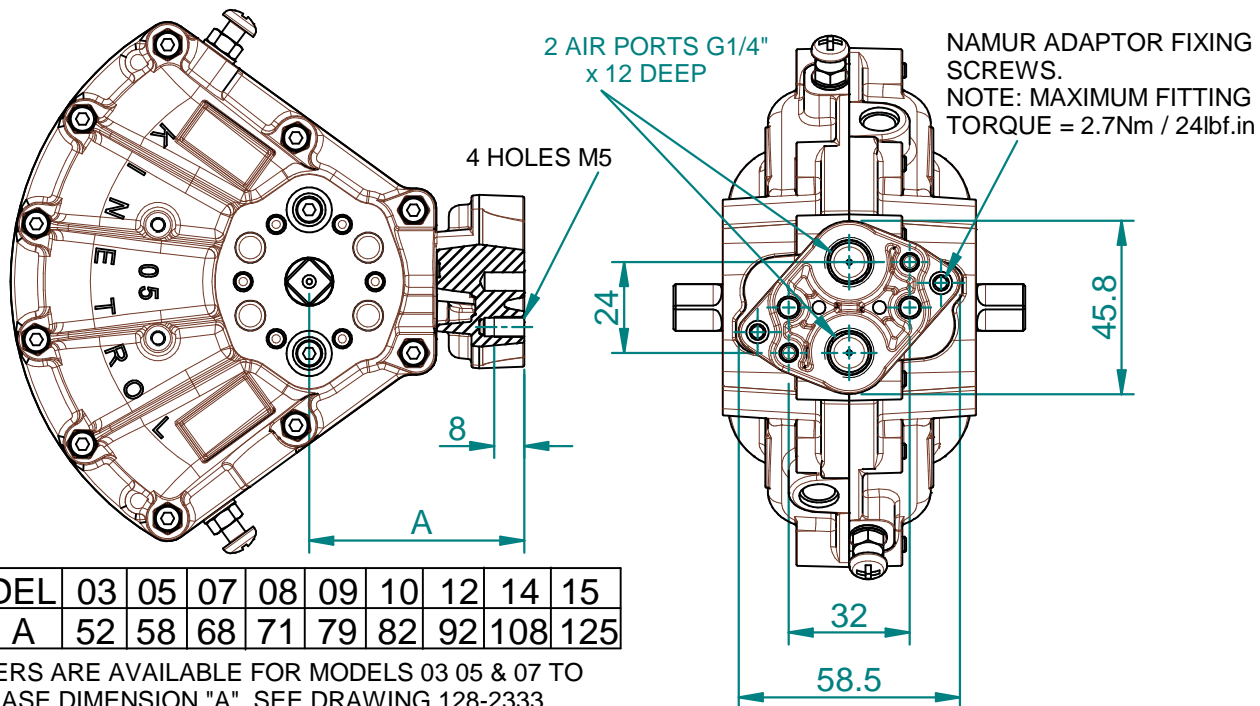


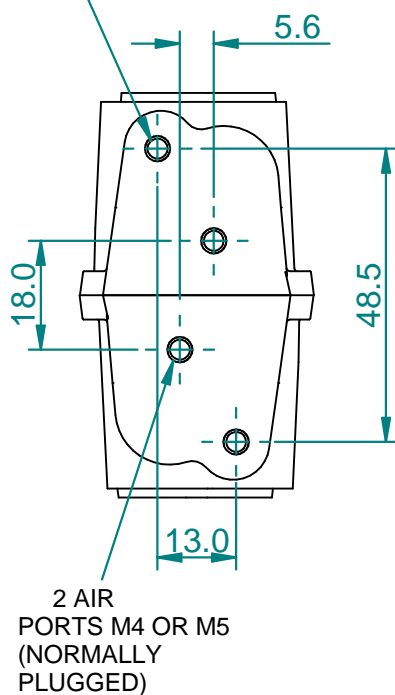
# DETAILS OF NAMUR ADAPTOR (SP 639) FOR KINETROL 03 TO 15 ACTUATORS



## INSTALLATION INSTRUCTIONS

FIRSTLY, FIT PRESSURE PLUGS TO NORMAL ACTUATOR SIDE PORTS

2 M4 x 6 DEEP  
NAMUR ADAPTOR  
MOUNTING HOLES



(NOTE: REMOVE AIR  
PORT PLUG  
SCREWS)

NO SILASTIC  
REQUIRED WITH  
THIS BLOCK

2 O-RINGS (USE GREASE  
TO RETAIN DURING ASSY)

2 M4 X 20 SHC SCREWS (CHEMICALLY LOCK WITH  
LOCTITE 222 OR EQUIVALENT)  
NOTE: TIGHTEN TO 2.7Nm / 24lbf.in MAXIMUM.

REMOVE DUST  
PROTECTION  
LABEL BEFORE  
CONNECTING  
PORTS

PORT IDENTIFICATION  
ACCORDING TO  
ISO 5599-2:2001

ISSUE  
G

C.S.  
08-07-20

**KINETROL**

Trading Estate Farnham Surrey England

SHEET No.  
TD123